



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE703A95-0505-00
Job Sheet 173882



3963

Part No: RBE703A95-0505-00

Job Qty: 6 ea

Part Name: Hose, Main Gear Box Tail Gear Box Draining



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/8/18

Job Tracking No:

Due Date: 4/28/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBE703A95-0505-00 Rev 9 IPP Rev A 17.12.21 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		4/27/18	0.00	0.00	Start Up Small Fab-2		MLL
110	Small Fab	6 pcs		4/28/18	0.00	6.00	Small Fab-3		MLL JAS
120	QC	6 pcs		4/28/18	0.00	0.00	QC5		38
130	Packaging	6 pcs		4/28/18	0.00	0.00	Packaging3-1		\$ 18-06-22 GA076
140	QC21-SA	6 Ea		4/28/18	0.00	0.00	QC21		
Part Op Descriptions: 110 - Assemble and package as per DWG.									DAS 21 JUN 22 2018 9:30

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
2044T47	Tube Ø1.09	1.9200 ft (.32 ea)	90-Start up Operation	5016490
2044T67	Cap Ø1.09	12 Ea (2 ea)	90-Start up Operation	50251497
51495K116	COUPLING 1/2" NCKL PLTD BRASS PUSH TO CONNECT TUBE FITTING COUPLING	6 Ea (1 ea)	90-Start up Operation	5059522
9263K173	O-Ring	6 Ea (1 ea)	90-Start up Operation	3009685
K010-0608	Hose Ø1/2 OD x Ø3/8 ID x 12-1/2ft	42 ft (7 ea)	90-Start up Operation	5053844
PAD210	Foam Ø1 X 1	.0420 sf (.007 ea)	90-Start up Operation	5021750
RBE703A95-0505-00-1	Quill	6 Ea (1 ea)	90-Start up Operation	504067

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	2044T47	2	31	0
	2044T67	12	16	0
	51495K116	6	16	0
	9263K173	6	11	0
	K010-0608	42	124	0
	PAD210	0	15	0
	RBE703A95-0505-00-1	6	13	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			ed By _____		
			Supervisor fication _____		
			nator _____		
			ing ons rance		
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐			Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Weld ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Complete/Unclear ☐ Drill Holes ☐		
			Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		
			OTHER : _____		

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Container No: S082506
 Part: RBE703A95-0505-00
 Job No: 173882
 Serial No/Batch: S082506
 Revision: 9
 Inspector:
 Exp Date:
 Instructions:

Date: 06/20/18

Part Specifications

Specifications could not be found.

Plex 3/8/18 7:57 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐							
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval				
Description Work Order Deviation				Disposition							
Root Cause		FAULT CATEGORY									
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐	Power Loss/Surge	☐	Positioned Wrong	☐
Design	☐	Operator	☐	Bending	☐	Set-up	☐	Folio/Program	☐	Outside Dimensions	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐	Grain	☐	Over/Under tolerance	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Part Incorrect	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐	Out of Sequence	☐	Part Moved	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐	Off-set	☐	Drawing	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐	Mislabeled	☐	Finish	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐	Fit/Function	☐	Misread	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐	Misaligned/off center	☐	Turning Sequence	☐
Past Expiry Date	☐	Manufacturing Process	☐	OTHER :							
Misidentified	☐	Past Due	☐								